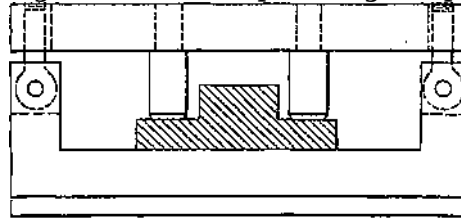
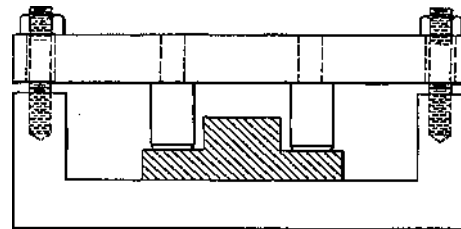


Fig. 39. Non-compensating Two-point ip

not being an integral part of the jig, it is very apt to get lost. In Fig. 41 are shown two simple devices working on the same principle as the jack-screw, but having the advantage of being connected to the jig by the pin shown at *B*. At *A*, a set-screw screws directly into the end of the eye-bolt, and at *C* a long

**Fig. 40. Alternative Design,
Similar to that in Fig. 39**

square nut is threaded on the eye-bolt. These nuts must be made of special length, and be made up especially for this purpose. The eye-bolts are fastened, as shown, directly to the wall of the jig, and the set-screw or nut is tightened against the work. The eye-bolt can be set at different angles to suit the work,